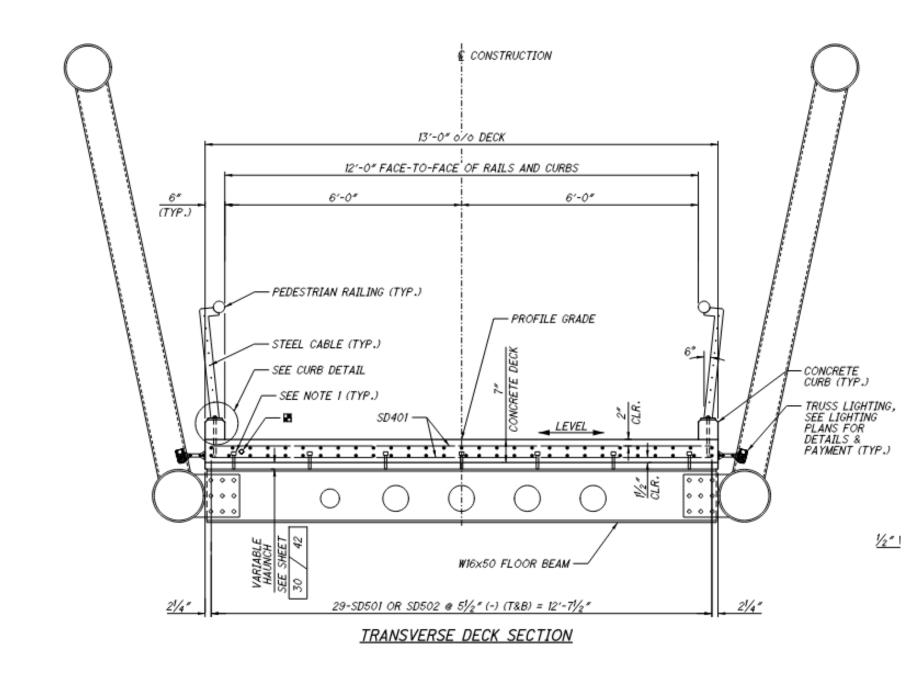
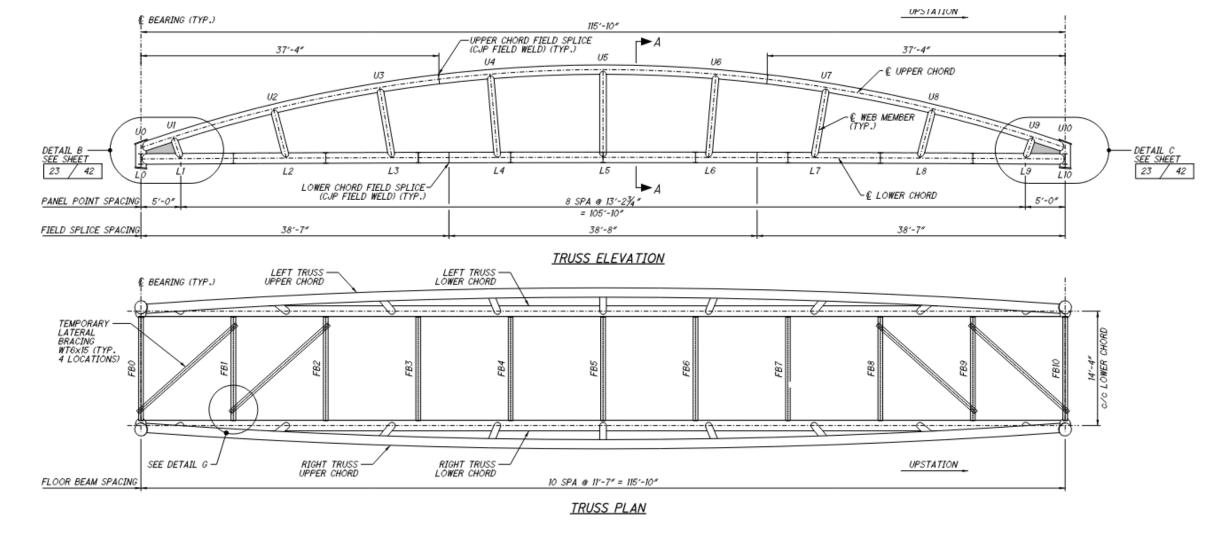




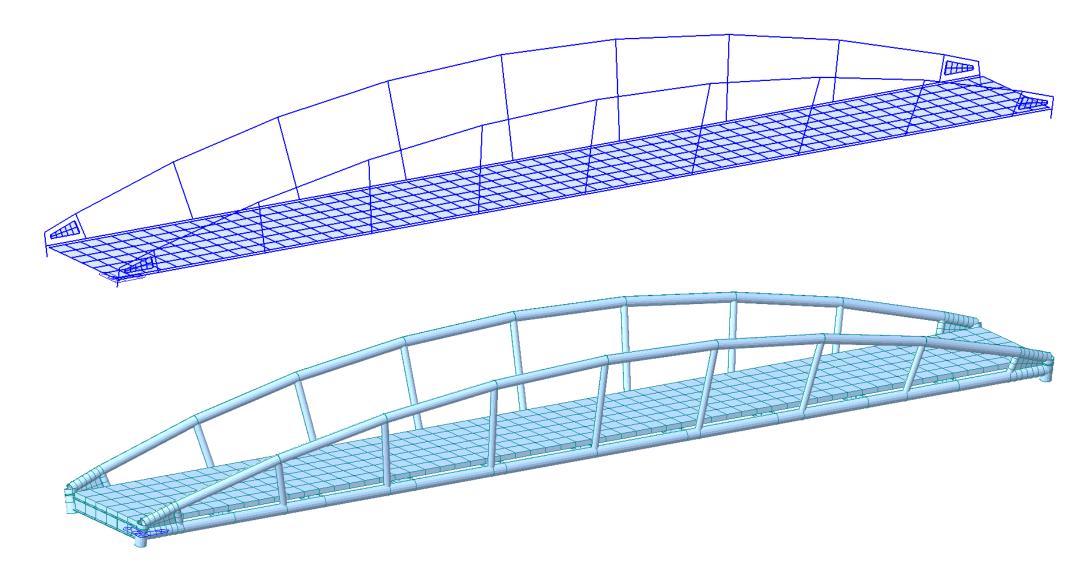
- Inclined Vierendeel trusses using round HSS sections
- Floorbeams are I-beams, field bolted moment connections to trusses
- Conventional composite concrete deck on SIP forms, span between floorbeams
- Variable deck haunch included to control the deck profile
- Deck is flat in cross section, positive drainage achieved by longitudinal grade



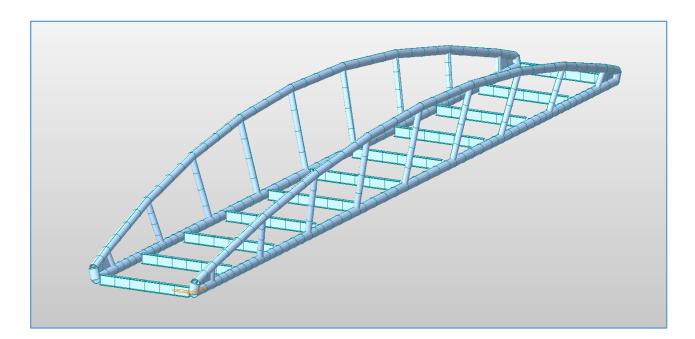


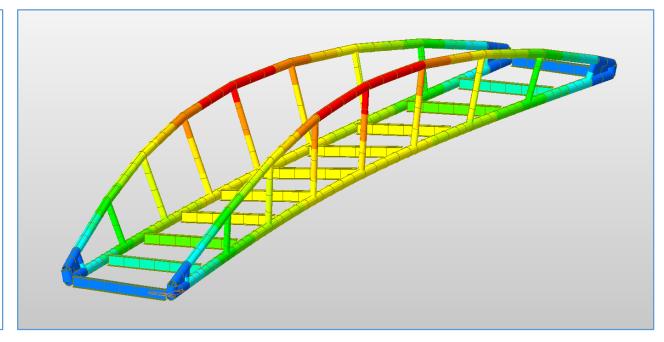
- Vierendeel truss is a moment frame with fully welded connections
- End panels are filled with welded web plates to help resolve the forces at the ends of the bridge
- Trusses were designed to come out in 3 pieces, connected by CJP field welds
- Ohio Structures constructed the truss lines full length in the shop, eliminated filed splices

- Midas Civil used to calculate member forces
- Beam elements for truss members & floorbeams, shell elements for deck and web plates
- Multi-stage analysis examined deck construction, wind before & after the deck is placed

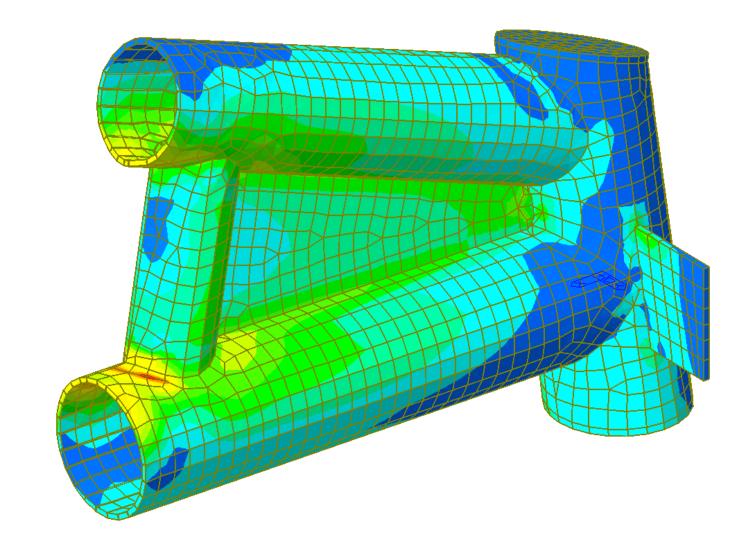


- Upper chord is braced by the bending stiffness of the truss web members
- Linear & nonlinear buckling analysis for construction and final conditions
- Considered the combined effects of wind, vertical loads

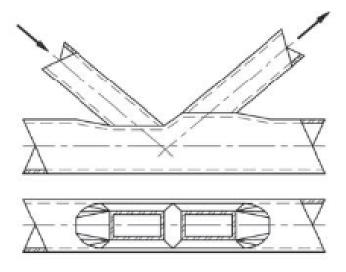




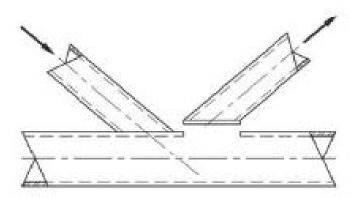
- Detailed analysis of the end panel to examine crushing / local buckling of the tube sections
- Tube members and plates modeled using shell elements
- Nonlinear analysis, verified factored stresses remained below yield limits



- Tubular truss members are generally controlled by the design of the connections
- Not in AASHTO
- Covered in Chapter K of AISC Specification for Structural Steel Buildings



(a) Chord wall plastification.



(b) Shear yielding (punching) of the chord.

TABLE K4.1 Available Strengths of Round HSS-to-HSS Moment Connections

Connection Type	Connection Available Flexural Strength
Branch(es) Under In-Plane Bending T-, Y- and Cross-Connections	Limit State: Chord Plastification
	$M_{n\to p} \sin\theta = 5.39 F_y t^2 \gamma^{0.5} \beta D_b Q_t$ (K4-1)
M 0 1 D°	$\varphi = 0.90 \; \text{(LRFD)} \qquad \Omega = 1.67 \; \text{(ASD)}$
	Limit State: Shear Yielding (punching), when $D_b < (D - 2t)$
	$M_{n-ip} = 0.6F_y tD_b^2 \left(\frac{1 + 3\sin\theta}{4\sin^2\theta}\right) $ (K4-2)
	$\varphi = 0.95 \; (\text{LRFD}) \qquad \Omega = 1.58 \; (\text{ASD})$
Branch(es) Under Out-of-Plane Bending T-, Y- and Cross-Connections	Limit State: Chord Plastification
	$M_{n-op} = \frac{F_y t^2 D_b}{\sin \theta} \left(\frac{3.0}{1 - 0.81 \beta} \right) Q_f$ (K4-3)
	$\phi = 0.90 \text{ (LRFD)}$ $\Omega = 1.67 \text{ (ASD)}$
	Limit State: Shear Yielding (punching), when $D_b < (D - 2t)$
	$M_{n-cp} = 0.6F_y tD_b^2 \left(\frac{3 + \sin\theta}{4\sin^2\theta}\right) $ (K4-4)
	ϕ = 0.95 (LRFD) Ω = 1.58 (ASD)
I E T N I	and the Arrandam and a Managara and a second a second and

For T-, Y- and cross-connections, with branch(es) under combined axial load, in-plane bending, and out-of-plane bending, or any combination of these load effects:

LRFD:
$$[P_u/(\phi P_n)] + [M_{r-ip}/(\phi M_{n-ip})]^2 + [M_{r-op}/(\phi M_{n-op})] \le 1.0$$
 (K4-5)

ASD:
$$[P_a/(P_n/\Omega)] + [M_{r-ip}/(M_{n-ip}/\Omega)]^2 + [M_{r-op}/(M_{n-op}/\Omega)] \le 1.0$$
 (K4-6)

 ϕP_n = design strength (or P_n/Ω = allowable strength) obtained from Table K3.1

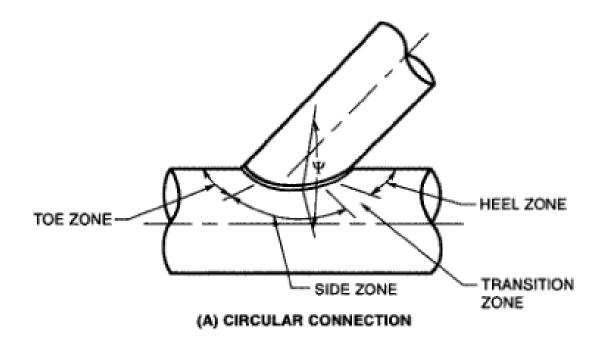
 ϕM_{n-ip} = design strength (or M_{n-ip}/Ω = allowable strength) for in-plane bending

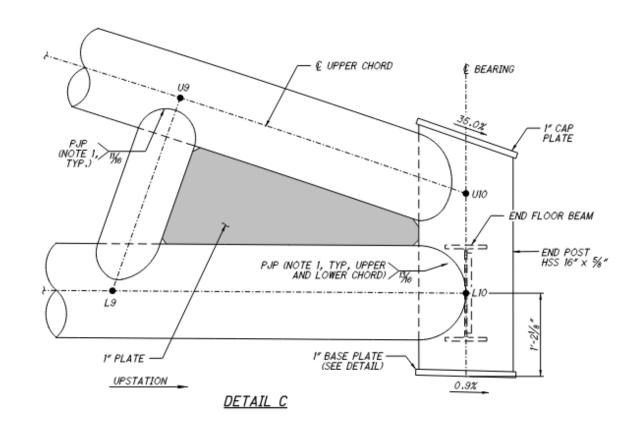
 ϕM_{n-cp} = design strength (or M_{n-cp}/Ω = allowable strength) for out-of-plane bending

 $M_{r,ip} = M_{u \cdot ip}$ for LRFD; $M_{a \cdot ip}$ for ASD

 $M_{r-op} = M_{u-op}$ for LRFD; M_{a-op} for ASD

- Welding of tubular members is not covered in AWS D1.2 (Bridge Welding Code)
- Requirements are in chapter 9 of AWS D1.1 (Structural Welding Code)
- Figure 9.11 deals with PJP welds of tubular members

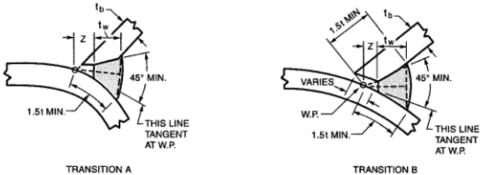


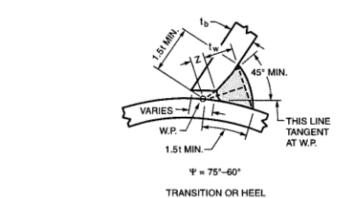


NOTES:

 PARTIAL PENETRATION GROOVE WELDS BETWEEN TUBULAR MEMBERS SHALL BE PERFORMED ACCORDING TO AWS D1.1 (2015) FIGURE 9.11. SEE GENERAL NOTES FOR ADDITIONAL WELDING AND TESTING REQUIREMENTS.







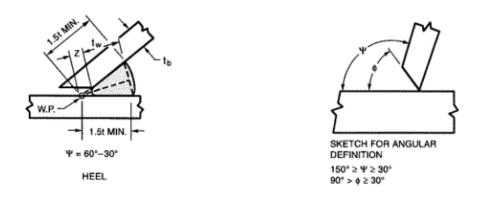


Figure <u>9.11</u> (Continued)—Prequalified Joint Details for PJP T-, Y-, and K-Tubular Connections (see <u>9.10.1</u>)

- Trusses would be assembled on the ground, lifted into place as a unit
- Temporary lateral bracing is required for the lift, to carry wind loads until the deck is placed
- Contractor had the option to place the deck forms before erecting the truss

